afety informations	je 1
echnical features	je 2
efore usingpag	je 3
mp installation, replacement and settingpag	je 4
stallation of the dust proof filterspag	je 5
ontrol panel and configurationpag	je 6
se of the CityBeam in DMX 512pag	je 8
MX signal connectionpag	je 9
MX line and terminationpag	je 10
utomode functioningpag	je 11
oubleshooting guidepag	je 12
ystem board connectionpag	je 14
ectric diagrams	je l
omponents and partspag	je VII
echnical drawingspag	je VIII
ppendix A (DMX values)pag	je XI
ppendix B (games)pag	je XII







SAFETY INFORMATION

READ ALL CAUTIONS AND WARNINGS PRIOR TO OPERATE THIS EQUIPMENT. INSTRUCTION TO PREVENT INJURY OR DAMAGE DUE TO ELECTRIC SHOCK, FIRE, MECHANICAL HAZARDS AND UV RADIATION HAZARDS.

PROTECTION AGAINTS FIRE

1) This equipment is designed for use with the following lamps only: MSD 1200W (art.0004) MSR 1800W (art.0203).

DO NOT USE ANY OTHER TYPE LAMP!

- 2) Maintain minimum distance of 0.5 meter from walls or any other type flammable surfaces.
- 3) Maintain minimum distance to lighted objects of 5.0 meter.
- 4) Replace fuses only with the specified type and rating.
- 5) Do not install the spot close to heat sources. Do not lay the connection cable on the spot when it is warm.

PROTECTION AGAINST ELECTRIC SHOCK

- 1) This equipment must be earthed.
- 2) Class I equipment. The power supply cord includes a protective earthing conductor as part of the cord.
- 3) For connection to the supply mains proceed as pict.1 page 3. The equipment must be connected to branch circuit having a circuit- breacker In=16A Id=0.03A (230VAC)
- 4) Disconnect power before lamp's replacement or servicing (service personnel).

PROTECTION AGAINST MECHANICAL HAZARDS

- 1) Use secondary safety chain when fixing this equipment.
- 2) Hot lamp explosion hazard. Do not open the equipment for 300 seconds after switching off.
- 3) Equipment surface may reach temperature up to 100°C. Allow about five minutes before handling.
- 4) Replace the lamp if it is damaged or thermally deformed.

PROTECTION AGAINST UV RADIATION HAZARDS

- 1) Do not start on this equipment without lamp enclosure or if the protection screens, or ultraviolets screens are damaged.
- 2) The protection screens, the lenses, or the ultraviolet filters must be replaced if they are visibly damaged and their effectiveness has been reduced, for example, by cracks or deep scratches.
- 3) Do not look directly at the lamp while lamp is on.

INTRODUCTION

Thank you for using the CityBeam!

The CityBeam projects, thanks to an extremely efficient optic system (international patent n. WO99/40361), a powerful light beam which can create numberless color shades. Its performances, in terms of luminousity and lighted surfaces, can reach incredible levels.

The CityBeam IP54 comes in two versions:

- Art. 0004 CITYBEAM for MSD 1200W discharge lamp
- Art. 0203 CITYBEAM for MSR 1800W discharge lamp

The CityBeam can work in automatic mode or in synchro mode, otherwise may be controlled by 8 bit DMX controllers

The input protocol is the DMX 512. To drive the CityBeam we suggest to use either our controller DMX Control Spot, the Control Show 512 the Easy Control or the Fancy.

To make the most of its possibilites and for a correct functioning of this unit in the years to come, we suggest you to read carefully this manual before connecting or putting the spot into use. By doing so you will gain experience with its commands and connections and you will be easily able to use it.

YOUR REFERENCE

Always remember to give the serial number and to specify the model any time you address the seller for information or assistance.

BASIC KIT

The basic kit of the CityBeam flood projector consist of:

- Projector
- Frosted glass
- •User's manual
- Power connector
- Studio Due warranty

Available on request:

•Lamp



WARNING

Check that the spot has not been damaged during transport. If it has been damaged or it does not work, address the seller. Whether the spot has been shipped to you directly, please contact the shipping company.

Only the consignee (person or company) can claim for these damages.

TECHNICAL FEATURES (CITYBEAM discharge lamp 1200W • art. 0004)

•LAMP

discharge lamp MSD 1200W Burning position: Universal

Colour temperature: 6000K Lamp life (hours): 2000

COLORS

CYM color mixing continuously variable (256 steps)

DIMMER

0-100% continuously variable (256 steps)

•BEAM ANGLE

Continuously variable (256 steps) Spot: 8° - 11° •Flood: 15° - 20°

•POWER INPUT

Rated voltage: 230Vac 50Hz; 230Vac 60Hz On request: 208Vac 60Hz; 200Vac 50Hz

Rated power: 1600 VA Rated current: 7A (230Vac)

TECHNICAL FEATURES (CITYBEAM discharge lamp 2500W • art. 0003 - art. 0006)

LAMP

discharge lamp MSR 1800W Burning position: Universal

Colour temperature: 6000K Lamp life (hours): 750

COLORS

CYM color mixing continuously variable (256 steps)

DIMMER

0-100% continuously variable (256 steps)

Colour temperature: 6000K Lamp life (hours): 2000

•BEAM ANGLE

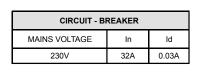
Continuously variable (256 steps) Spot: 5° - 8° • Flood: 11° - 14°

POWER INPUT

Rated voltage: 230Vac 50Hz; 230Vac 60Hz

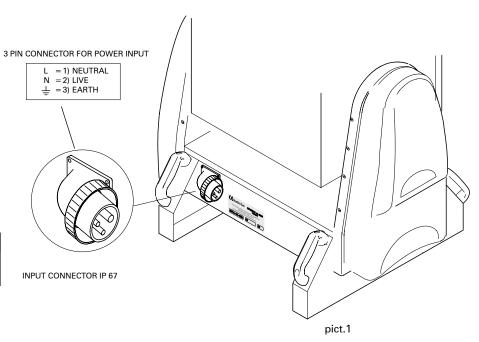
On request: 208Vac 60Hz; 200Vac 50Hz

Rated power: 2200 VA Rated current: 10A (230Vac)





CONDUCTOR SIZES (length < 20mt.)			
MAINS VOLTAGE CROSS SELECTIONAL ARE			
230V	3 x 1.5 mm ² (minimum)		



BEFORE USING



The equipment must be earthed. IP 54 grade: the equipment must be installed on the horizontal plane.

Read all cautions and warnings to page 1 prior to install this equipment. Particularly, read the follow:

- 1) Disconnect power before lamp's replacement or servicing (service personnel)
- 2) Do not open the lamp cover for 300 seconds after switching off
- 3) Wear gloves and goggles to re-lamping or to work inside the unit (service personnel)

Before connecting the equipment to the power system: make sure that the mains voltage and frequency correspond to rated values.

 The CityBeam can be equipped for a mains voltage 230VAC, 50 or 60Hz on request: 208Vac, 60Hz; 200Vac, 50Hz

For a power supply of 100V-120V it is necessary to use one auto transformer with the following features:

- Output voltage 230V
- Output current 15A

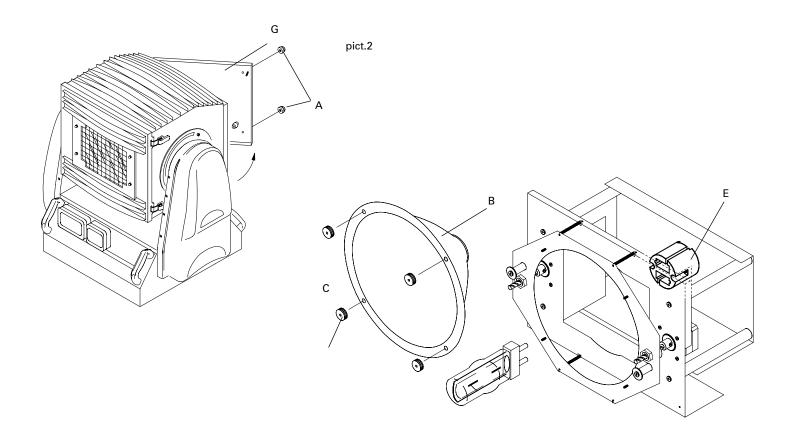
The power supply cords construction is shown in pict.1. For connection to the mains supply proceed as pict.1.

The equipment must be connected to branch circuit having a circuit-breacker In=16A • Id=0.03A (230VAC)

- a) Do not install the spot close to the heat sources. Observe minimum distance between the spots of 1.5 meters. Do not lay the connection cable on the spot when it is warm.
- b) This unit must be positioned as to allow its ventilation. Be careful not to acclude the in-out ventilating grilles.
- c) The unit must be positioned at least 50cm. from walls or other flammable surfaces.
- d) Observe minimum distance to lighted objects of 5 meters.

External surface temperature Ta 35°C:

- After 5 minutes work; Tc=75°C.
- Once the thermic balance has been obtained; Tc=100°C.
- 4) The protection screens, the lenses, or the ultraviolet filters must be replaced if they are visibly damaged and their effectiveness has been reduced, for example, by cracks or deep scratches.
- 5) The lamp must be replaced if it has been damaged or thermally deformed.
- 6) Clean regularly the in-out ventilating grilles.
- 7) Do not handle the spot by taking it by the head, but always by using the special handles.





In case of replacement of the lamp or maintenance, do not open the fixture unless 5 minutes have passed from the switching off. This operation has to be done when the apparatus is disconnected from the mains supply

INSTALLATION OF THE DISCHARGE LAMP MSD 1200W, MSR 1800W (art. 0004 - 0203) (see pic.2)

- 1) Disconnect power before lamp's replacement. Wear gloves and goggles.
- 2) Remove completely the pommels (A) on the base of the head
- 3) Open the base of the lamp room (G)
- 4) Unscrew the four pawls (C) and remove the parabole
- 5) Insert the lamp into the lampholder (E)

Do not touch the quarz bulb with fingers. If this happenes, clean the bulb before use with dry cloth and alcohol.

- 6) Insert the parabole (B)
- 7) Screw the four pawls to fix it (C)
- 8) Close the rear panel and install again the two pommels (A) and hold them tightly.

IP RATE

The declared IP rate of the CityBeam comes supported at these conditions:

- the installation of the fixture on a wide and stable surface
- the air cooling input and output are located on the base of the side-shell,
 it is not possible to install the fixture outdoor with the ballast upwards
- you must use the filter supplied with the basic kit for the IP RATE 54



The CityBeam has a IP rate 44 without filters installed and an IP RATE 54 with filters installed. You must use the filters in critical working conditions and, normally, when the fixture works outdoor.

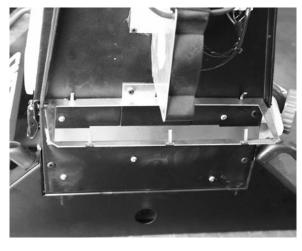
You must remove the filters when the ambient temperature is over 35°C.

You must regularly clean the filters to allow the correct cooling of the fixture.

INSTALLATION OF THE DUST PROOF FILTERS



You must operate with power supply disconnected from the fixture

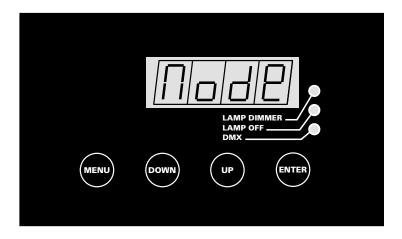


pict.3

You must remove the two side protective shells. The two filters must be assembled on the bulkheads at the bottom of the side brackets.



Pay attention to the installation: dust proof filters must stick correctly to prevent the entrance of the dust. You must control that the two filters completely cover the overall of the air entrance.



pict.4

CONTROL PANEL

On the control panel of the CityBeam (pict.4) you can find, besides the display, the leds and the buttons to use to set the spot.

LED

• "DMX" led flashing: DMX input present

off: no DMX input

• "LAMP" led flashing: the lamp switching off is remotely controlled

off: lamp switched on

• "DIMMER" led flashing: the lamp is 33% dimmered

off: lamp switched on

BUTTONS

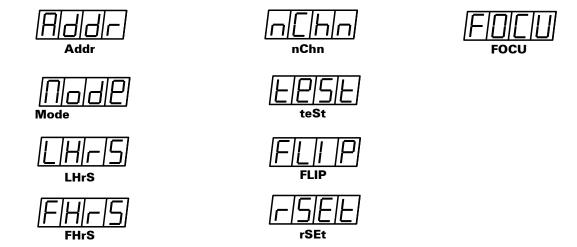
Four buttons are used to programme the spot:

MENU to select the programming options
 DOWN to go backward in the selected options
 UP to go forward in the selected options
 ENTER to confirm the selected options

DISPLAY

Shows the various menus and the selected options.

SUMMARY OF THE PROGRAMMING FUNCTIONS OF THE CITYBEAM



About twenty seconds after the switching on, the number of the software version will be shown on the display in "X_00" format. Afterwards the first of the nine available menus will appear:

Addr to assign the DMX-512 address

Mode DMX512 mode, master with pre-set selection, slave

LHrS lamp working hoursFHrS fixture total working hours

NChn channels numberFOCU parabole position

teSt auto-test

FLIP display inversion **rSEt** reset of the spot

To select any of the given options, press the MENU button up to when the required one is shown.

Addr (Address)

To visualise the DMX address press ENTER.

To modify the address press Down and Up buttons and, once the required address has been selected, press and keep ENTER pressed up to when the display stops flashing (it flashes to indicate that the selected option is different from the pre-set one). To go back to the options without making any change, press the MENU button.

Mode (Mode)

To visualise this mode press ENTER.

Use Down and Up buttons to change the mode and, once the required one has been selected, press and keep ENTER pressed up to when the display stops flashing (it flashes to indicate that the selected option is different from the pre-set one). The available options are: no (normal) for the functioning in DMX reception; Pr01...Pr27 (pre-set 01...27) for the master functioning with the respective game, SL (slave) for the functioning as slave. To go back to the options without any change, press the MENU button.

LHrS (Lamp Hours)

To visualise the number of working hours of lamp press ENTER.

The maximum countable number of hours is 3000. Exceeding this number, the display will show gr3t (greater than 3 thousands). To reset the counter press simultaneously buttons Down and UP: the display will show CLLH (clear lamp hours). To go back to the options without making any change, press the MENU button.

FHrS (Fixture hours)

To visualise the number of working hours of fixture press ENTER.

The maximum countable number of hours is 3000. Exceeding this number, the display will show gr3t (greater than 3 thousands). To reset the counter press simultaneously buttons Down and UP. A control of the memory will be run and all the default settings will be stored: the display will then show Init. If the memory is damaged, the display will show the message FAIL. To go back to the options without making any change, press the MENU button.

FOCU (Focus control)

To visualise the focus position press ENTER.

Use Down and Up buttons to change the channel and, once the required one has been selected, press and keep ENTER pressed up to when the display stops flashing (it flashes to indicate that the selected option is different from the pre-set one). It is possible to set 0 to 255 step). To go back to the options without making any change, press the MENU button.

nChn (Number of Channel)

To visualise the number of channel press ENTER.

Use Down and Up buttons to change the channel and, once the required one has been selected, press and keep ENTER pressed up to when the display stops flashing (it flashes to indicate that the selected option is different from the pre-set one). It is possible to set 6 channels or 7 channels (remote reset and remote lamp switch off). To go back to the options without making any change, press the MENU button.

teSt (Autotest)

To insert the auto-test press ENTER and keep it pressed up to when the display shows the flashing message t-on (test on). To take off the auto-test press the MENU button. To go back to the options without making any change, press the MENU button.

FLIP (Display overturning)

The display visualisation can be standard or overturned: by pressing the ENTER button the two modes will be alternatively visible. The selected one will be immediately stored in the spot setting.

To go back to the options without making any change, press the MENU button.

rSEt (Reset)

To run the complete reset press ENTER and keep it pressed up to when the display shows the flashing message r-on (reset on). Once the reset procedure has been completed the spot will go back to the normal setting. To go back to the options without making any change, press the MENU button.

DRIVING THE CITYBEAM WITH A DMX REMOTE CONTROLLER

- Select the requested DMX starting address by operating on the Addr option
- Select the requested number of channel with NChn option
- Connect the DMX signal between the fixture and the controller
- Check that the DMX led is flasing. (DMX signal present)
- If there is no signal, you must manually reset by operating on the RESET option

It is possible to choose a standard configuration occupying 6 DMX channels, or a enanched configurationoccupying 7 channels. Use the enanched configuration if you want to activate channel 7 which enables the reset of the motors and the switching off of the lamp from the controller.

6/7 CHANNELS MODE SELECTION

Press the MENU button on the control panel up to when the option nChn is shown on the display, select it by pressing ENTER and the set indication will appear (6 or 7 channels). If you want to activate channel 7 you must set 6 channels on the display. Pass through the numbers by pressing the buttons UP and DOWN: once you have set the required number, store it by pressing the ENTER button and keep it pressed up to when the display stops flashing (the flashing shows that the selected option is different from the one previously stored). To exit from the selected option without making any change press the MENU button.

Here below is shown the complete list of the functions of the CityBeam. The complete list of the DMX values can be found in appendix "A", page XI

7 CHANNELS 6 CHANNELS

CH 1=	Speed	CH 1=	Speed
CH 2=	Cyan	CH 2=	Cyan
CH 3=	Yellow	CH 3=	Yellow
CH 4=	Magenta	CH 4=	Magenta
CH 5=	Dimmer	CH 5=	Dimmer
CH 6=	Beam angle	CH 6=	Beam angle
CH 7=	Reset/Lamp Off		

CONNECTION THE DATA LINK (DMX 512)

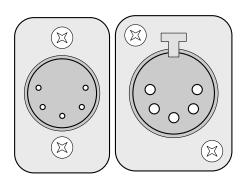
The connection of the DMX signal to the CityBeam must be made by using the signal input XLR 5 pin connectors which are located on the control panel of the fixture. (pict.5)

The pin nomenclature of the connectors for the connection to the DMX signal is listed in the table. (pict.5a)

In order to avoid any problem in the signal transmission, it is warmly suggested to use a cable for high speed data transmission (sect. > 2x0.25 + gnd).

If the lines have a total length over 150-200 mts it is suggested to use a signal amplifier (art. 3004 - DMX repeter amplifier). The usage of a normal microphonic or audio cable is suggested only for lines max 100 mts long.

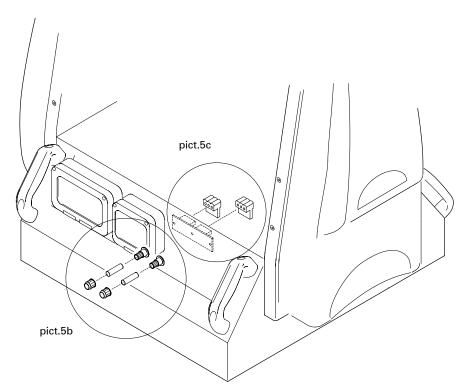
To ensure the IP54 rate you must connect the DMX cable inside the base. Use the given cables fixing (pict. 5b) and connect by following the cables numbering (pict. 5c).



PIN	WIRE	SIGNAL	
1	SHIELD	GROUND/RETURN/OV	
2	INNER CONDUCTOR	DATA COMPLEMENT (-, INVERTED)	
3	INNER CONDUCTOR	DATA TRUE (+, NON INVERTED)	

pict.5a





DMX TERMINAL LINE

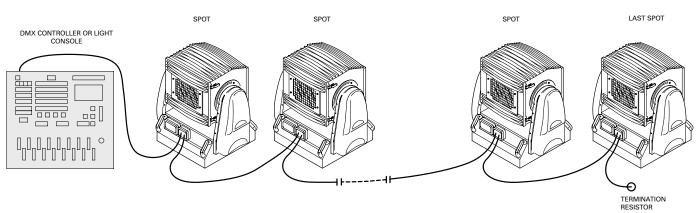


The wrong connection of the terminal line or its non-connection are probably the most frequent reasons for the defective functioning of the DMX line. The terminator is a resistor fitted between the two "data" lines (pins 2 and 3 of an XLR 5 pin connector) at the end of the cable furthest from the transmitter. The terminator resistor should have the same value as the impedance of the connection cable.

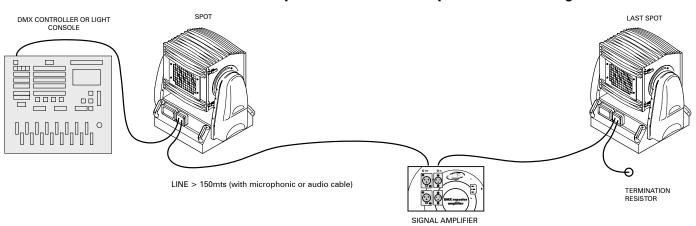
We suggest to use a terminal with a 100 Ohm resistor.

It is recommanded that all DMX 512 systems have the termination resistor at the and of the line.

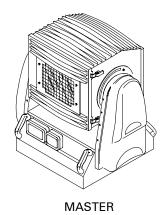
EXAMPLE 1
Connection controller-spot with 1 DMX 512 output



EXAMPLE 2
Connection controller-spot to one DMX 512 output over 150mts long







pict.7

USE OF THE CITYBEAM IN AUTO-MODE

A short list of the games can be found in appendix "B", page XII

Press the MENU button on the control panel up to when the option MODE (pict. 7) is shown on the display, select it by pressing ENTER and the set indication will appear (no...SL). Use Down and Up buttons to change the mode and, once the required one has been selected, press and keep ENTER pressed up to when the display stops flashing (it flashes to indicate that the selected option is different from the pre-set one). The available options are: no (normal) for the functioning in DMX reception; Pr01...Pr27 (pre-set 01...27) for the master functioning with the respective game, SL (slave) for the functioning as slave. To go back to the options without any change, press the MENU button.

Mode no

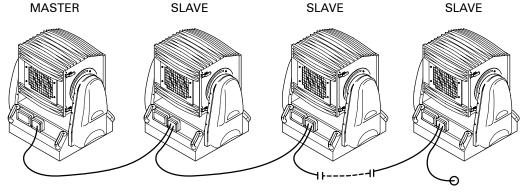
use of the CityBeam in DMX-512 Pr1..Pr27

SL

master functioning with execution of the 27 stored programme

use of the CityBeam in SLAVE MODE

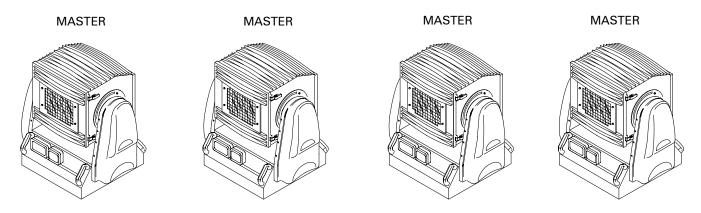
EXAMPLE OF CONNECTION AND SETTING OF 4 CITYBEAM IN SYNCHRO - MODE





The cables are the same as the DMX standard cable

EXAMPLE OF CONNECTION AND SETTING OF 4 CITYBEAM IN INDIPENDENT AUTO - MODE



TROUBLESHOOTING GUIDE

Before calling for technical assistance, follow the recommended procedures in this appendix to solve many problems on your fixture.

CAUTION! • BEFORE YUO BEGIN:

Before you perform any troubleshooting procedures read the following personnel and equipment safety precautions:

- 1) Refer servicing to service personnel (Q.T.= qualified technician); no user serviceable parts inside
- 2) Wear hand and eye protection
- 3) Wait at least five minutes before accessing the lamp after operation
- 4) Disconnect the unit from power before removing any cover (Q.T.)

If the procedures do not solve your problem and you need to call for assistance, please provide the support technician with the follow information:

- Customer name
- Phone number and fax number
- Fixture serial number
- Message that are you displayed on your CityBeam display
- Description of the problem and the troubleshooting procedures that you have performed so far to diagnose and resolve the fault.

You can contact your authorized STUDIO DUE dealer or directly STUDIO DUE Technical Service. (fax. +39.0761.352653 - e-mail: service@studiodue.com)

GENERAL TOUBLESHOOTING Appendix "C" • Table A1

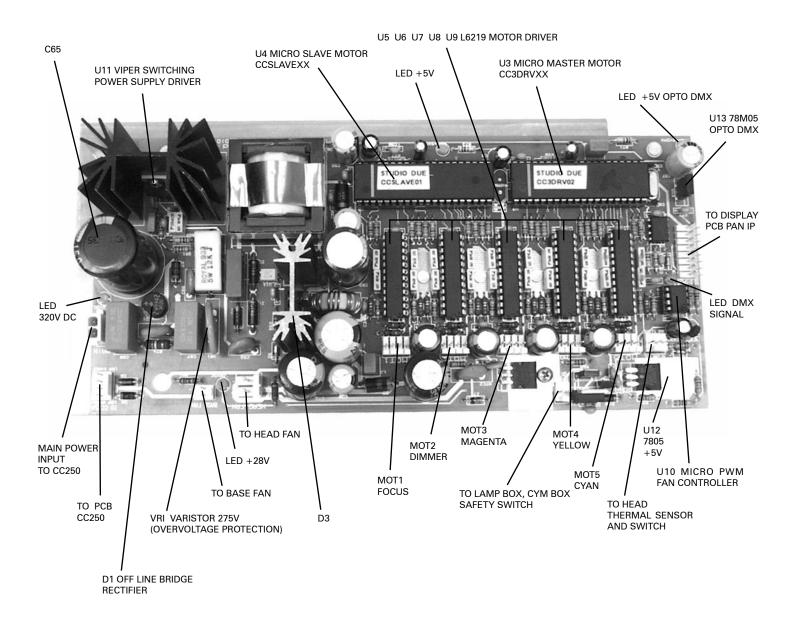
Problem	Pilot-tests (guide)	Probable causes	Suggested solutions
The unit does not turn	Measure the mains	No power.	Connect power.
on, the fans do not work.	voltage on the main	Power cord or	Replace the cables and
The unit is completely	connector.	connectors.	the connectors.
dead	If you have the right	Main fuses blown.	Replace the mains fuse
	value the main fuses are		
	blown		
The fans work, the	The electronics do not	Short circuit on the +5V	General test on the +5V
display is turned off (no	work.	line.	line.
reset when switching on,			
no light).	the motor board (CCIP	D4 has blown.	Replace the D4 diode.
	PCB) are turned on,		
	particularly check the	U12 short circuit or	Replace the U12.
	+5V.	blown	
The unit works normally	When switching on, you	Bad lamp.	Replace the lamp.
but the lamp does not	can ear the clack of the	Lamp is too hot to re-	Wait for the lamp
turn on	internal circuit breaker.	strike.	cooling
		Mains voltage is too low.	Measure the mains
		The igniter is not	voltage.
		working.	Replace the igniter.
T	140	Wrong ballast wiring.	Check the ballast wiring
The unit works normally	When switching on, you can not ear the clack of	The unit is not properly	Check and close all the
but the lamp does not	the internal circuit	closed (cover and/or	eight mechanical latches
turn on	breaker.	lamp house)	Carry out the tests
	Dieakei.	Fault on wiring, PCB, switches	shown on page 25
The unit works normally	The thermal switch on	Too high temperature	Wait that the lamp
but the lamp does not	the head of the fixture is	inside the head.	housing has cooled
turn on.	open.	The fan on the head is	down.
	•	not working	Check and if necessary
			replace the fan.
			Check and if necessary
			replace the RFH resistor
		The air-in grilles are	Clean the grilles
		stopped up.	
	The last DMX channel	The REMOTE LAMP OFF	Set the DMX channel on
	on the controller (n. 7) is	command is on.	0 value.
	set on a value>250		

Ventilation of the head does not work normally	The electronic control of the fan is broken or not correctly connected	HEAD FAN connectors on the PCB CC are not ok U10 micro on the PCB CCIP broken	Check tension on the TO HEAD FAN connector Check the start-up test when switching on the
Speed of the head fan is always the same	The electronic control of the fan is broken or not correctly connected	TO HEAD THERMAL SENSOR connectors are not ok Thermal sensor on the air output broken or disconnected U10 micro on the PCB CCIP broken	fixture Check connections from TO HEAD THERMAL SENSOR connector to thermal sensor Check the thermal sensor Check the start-up test when switching on the fixture
The lamp is cutting out intermittently	The lamp is not working well. The values reached by the internal temperature are too high	The tension of the power supply is either too high or too low. The fan on the head is not working regularly The air grilles are stopped up.	Measure the mains voltage. Check and if necessary replace the fan. Check and if necessary replace the RFH resistor Clean the grilles
One of the function is not working well(ie. DIMMER)	Disconnect the power. Manually test if the DIMMER moves freely.	The stepper motor is damaged or the cable connected to the controller pcb is broken (ref. CCIP PCB). The motor drive (L6219) is broken.	Make all the tests reported in page 25

DATA LINK (512 DMX) TOUBLESHOOTING Appendix "C" • Table A2

Problem	Pilot-tests (guide)	Probable cause(s)	Suggested Solutions
None of the CityBeams	Make sure that all the	The controller is not	Connect the controller
responds to controller.	units are set in DMX	connected to the	properly.
The DMX led is switched	mode.	fixtures.	Use an already tested
off.	After the configuration	The cable from the	cable and connect the
	reset all the fixtures	controller to the first of	fixtures one by one.
		the CityBeam is	
		interrupted (or pin 2 and	
		3 are swapped or the	
		cables are on short	
		circuit)	
One or more of the	The non-working	Wrong DMX address in	Set the proper address
CityBeams do not	fixtures are always the	the fixture.	
respond to the controller	same.		Check and if necessary
or do it wrongly.	The fixtures work	Wrong data cables, or	replace the cables.
	accidentally. If one of the	disconnected or shorted.	Use a tested cable and
	connecting cables is		replace only one at a
	missing this may cause		time.
	a random		Use a tested cable and
	malfunctioning in		exclude only one fixture
	addition to apparent	One fixture has a broken	at a time.
	normal operation. If the	DMX board.	Insert the terminator on
	inverted-data is cut wire		the last fixture (pag.10)
	is cut (pin. 2 on the DMX	DMX link not terminated.	
	connector) the line		
	works intermittently.		

MAIN BOARD CONNECTION



MOTORS BOARD

- POWER SUPPLY +30V Led On
- +5V Led
- +320V Led
- +5V DMX Led
- DMX signal

Led flashing: the DMX signal is operating on the board

Led off: check the U1 (6N137) and the DMX connecting cable (from PCB PAN IP)

- STEPPER MOTOR channel not working: (i.e. YELLOW):
- 1) Switch off the fixture and disconnect the YELLOW and CYAN cables
- 2) Connect the YELLOW cable on the CYAN connector
- 3) Switch on the fixture:
- 3a) If the YELLOW motor works normally it is necessary to replace the U6 (L6219)
- 3b) If the motor is still not working check with extreme attention the motor and the interconnecting circuits (cables and connectors). To check the cables and the motors you can measure the resistance as follows: between PIN 1 and PIN21 (on IC U6)r=~18ohm; between PIN 2 and PIN5 (on IC U6) r=~18ohm
- If the led +5V OPTODMX is off:
- 1) Disconnect TO DISPLAY PCB PAN IP connector; if the led is on check PCB PAN IP
- 2) Check U13 (78M05), L3, D6
- If the led +5V is off:
- 1) Disconnect TO DISPLAY PCB PAN IP connector; if the led is on check PCB PAN IP
- 2) Check D4, L2, U12
- •If the led +28V is off:
- 1) Check if the led +320V is on, if it is ok:
- 1a) Check if U11 is in thermal drift (ATTENTION on the heat dissipator there is dangerous tension!!!!)
- 1b) Check if U5, U6, U7, U8, U9 are in short-circuit. Switch off the fixture. Remove all the chips from the socket. Switch on the fixture: if the led is on, insert the chips one by one in the sockets to find out which is in short-circuit.
- 1c) Check D3
- 1d) If all the operations described above have not given any positive result, change U11
- 2) If the led +28V is off together with the led +320V
- 2a) Check the MAIN POWER INPUT where you can measure the working voltage
- 2b) Check the main fuse, if it is blown check VR1 (normally it has a resistance = ∞). If it is in short circuit you must change it.
- 2c) Check D1 (Bridge Rectifier), if it is ok check C65.
- 2d) If the fuse is still blown, change U11

